

# Work Order ID 67607

Monday, March 28, 2011 2:28:58 PM



Page 1

Item ID:	D3295-041	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Floor Window					
Start Date:	3/28/2011	Start Qty: 6.00		Cust Item ID:		
Required Date:	3/31/2011	Req'd Qty: 6.00		Customer:		
Reference:						

Approvals:	Process Plan:		Date:	1103-28	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3295	Rev D								
100	FLOW WATER JET	0.00							
	Waterjet	Memo							
FLOW CNC Waterjet	1-Cut as per Dwg D3295 <input type="checkbox"/> Dwg Rev: <u>D</u> <input type="checkbox"/> Prog Rev: <u>D</u> <input type="checkbox"/> 2- Remove plastic and wrap in saran wrap. <input type="checkbox"/> 2-Deburr if necessary	0.00							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo							
Quality Control		0.00							
120	QC8- Inspect parts - second check	0.00							
	QC	Memo							
Quality Control		0.00							

B11-3-24

B11-3-24

(+12)

S 1103/29

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng			

**NOTE:** Date & initial all entries

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Page 2

Item ID: D3295-041

Accept

Revision ID:

Item Name: Floor Window

Start Date: 3/28/2011 Start Qty: 6.00

Required Date: 3/31/2011 Req'd Qty: 6.00

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start  
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



Small Fab

Small Fab

Memo

0.00

0.00

Small Fab

Assemble as per Dwg D3295. ☐ Put window in plastic wrap.

EP 11/04/01 (12)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8 w/ 04/101

(412)

150



Packaging

Packaging

Identify as per dwg &amp; Stock Location: 211

Memo

0.00

0.00

11/4/1 (12) J

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Item ID: D3295-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Window

Start Date: 3/28/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/4

M 11-04-4

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# Picklist Print

Monday, March 28, 2011 2:29:05 PM

Page 1

Work Order ID: 67607

Parent Item: D3295-041

Parent Item Name: Floor Window





Start Date: 3/28/2011

Required Date: 3/31/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP C 05.06.20 D3295-1 no longer made in-house KJ/JLM  
IPP Rev:D Added DT8822 07-03-20 JLM  
IPP Rev:E Returned Manufacturing In House 07-06-26 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1 		Manufactured	No			100	Each	0.0000	0	0		3/31/04/01	
Dart Logo label MLEXS.125-9034-01 		Purchased	No			140	sf	70.0000	1.24	7.831579	16	H-3-24	
1/8" 9034 Lexan Sheet													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT018		70							
				115861		70				115861			(12)

W/O:		WORK ORDER CHANGES						
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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	67607
<b>Description:</b> Window		<b>Part Number:</b>	D3295
<b>Inspection Dwg:</b> D3295 <b>Rev:</b> D		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.156	+0.005/-0.001	.157	X		U	
17.13	+/-0.030	17.13	X		T	
10.43	+/-0.030	10.43	X		T	
14.35	+/-0.030	14.35	X		T	
8.98	+/-0.030	8.99	X		T	
0.625	+/-0.010	.622	X		V	
7.109	+/-0.010	7.111	X		T	
15.845	+/-0.010	15.845	X		T	
2.308	+/-0.010	2.301	X		V	
5.420	+/-0.010	5.424	X		T	
9.402	+/-0.010	9.406	X		T	
1.312	+/-0.010	1.310	X		V	
6.260	+/-0.010	6.257	X		T	
12.520	+/-0.010	12.520	X		T	
0.313	+/-0.010	.310	X		V	
3.750	+/-0.010	3.748	X		T	
8.150	+/-0.010	8.151	X		T	
9.006	+/-0.010	9.009	X		T	
0.125	+/-0.010	.119	X		V	

<b>Measured by:</b> IB	<b>Audited by:</b> [Signature]	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 11-3-24	<b>Date:</b> 11/03/24	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue      P/O D3295-041	KJ/EC/DD	[Signature]

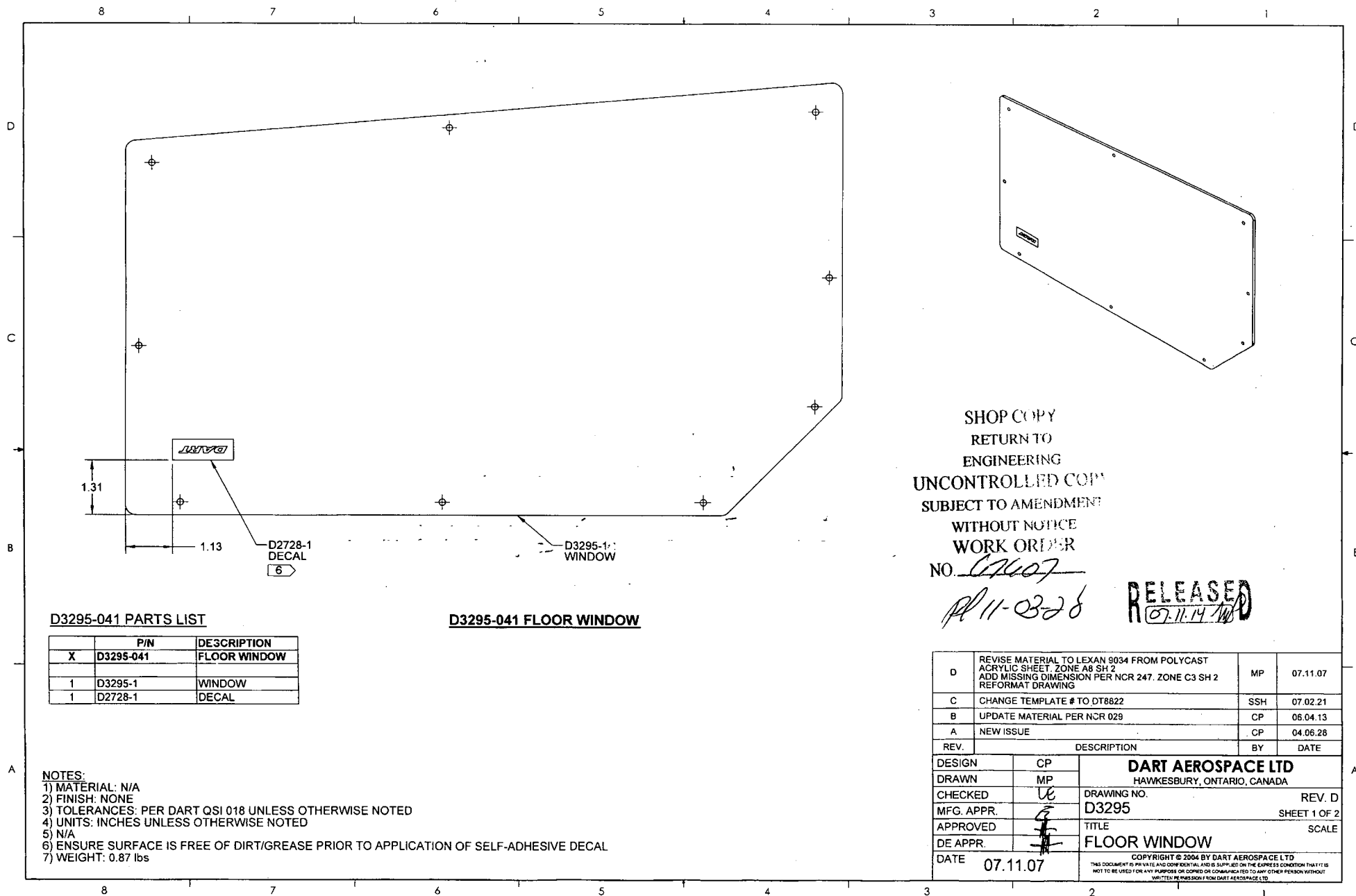
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D3295-041 PARTS LIST

	P/N	DESCRIPTION
X	D3295-041	FLOOR WINDOW
1	D3295-1	WINDOW
1	D2728-1	DECAL

D3295-041 FLOOR WINDOW

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) N/A
- 6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL
- 7) WEIGHT: 0.87 lbs

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 07407

11-03-28

RELEASED  
07.11.14

D	REVISE MATERIAL TO LEXAN 9034 FROM POLYCAST ACRYLIC SHEET, ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247, ZONE C3 SH 2 REFORMAT DRAWING	MP	07.11.07
C	CHANGE TEMPLATE # TO DT8822	SSH	07.02.21
B	UPDATE MATERIAL PER NCR 029	CP	06.04.13
A	NEW ISSUE	CP	04.06.26
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	MP		
CHECKED	<u>U</u>	DRAWING NO.	REV. D
MFG. APPR.	<u>E</u>	D3295	SHEET 1 OF 2
APPROVED	<u>J</u>	TITLE	SCALE
DE APPR.	<u>J</u>	FLOOR WINDOW	
DATE	07.11.07	COPYRIGHT © 2004 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

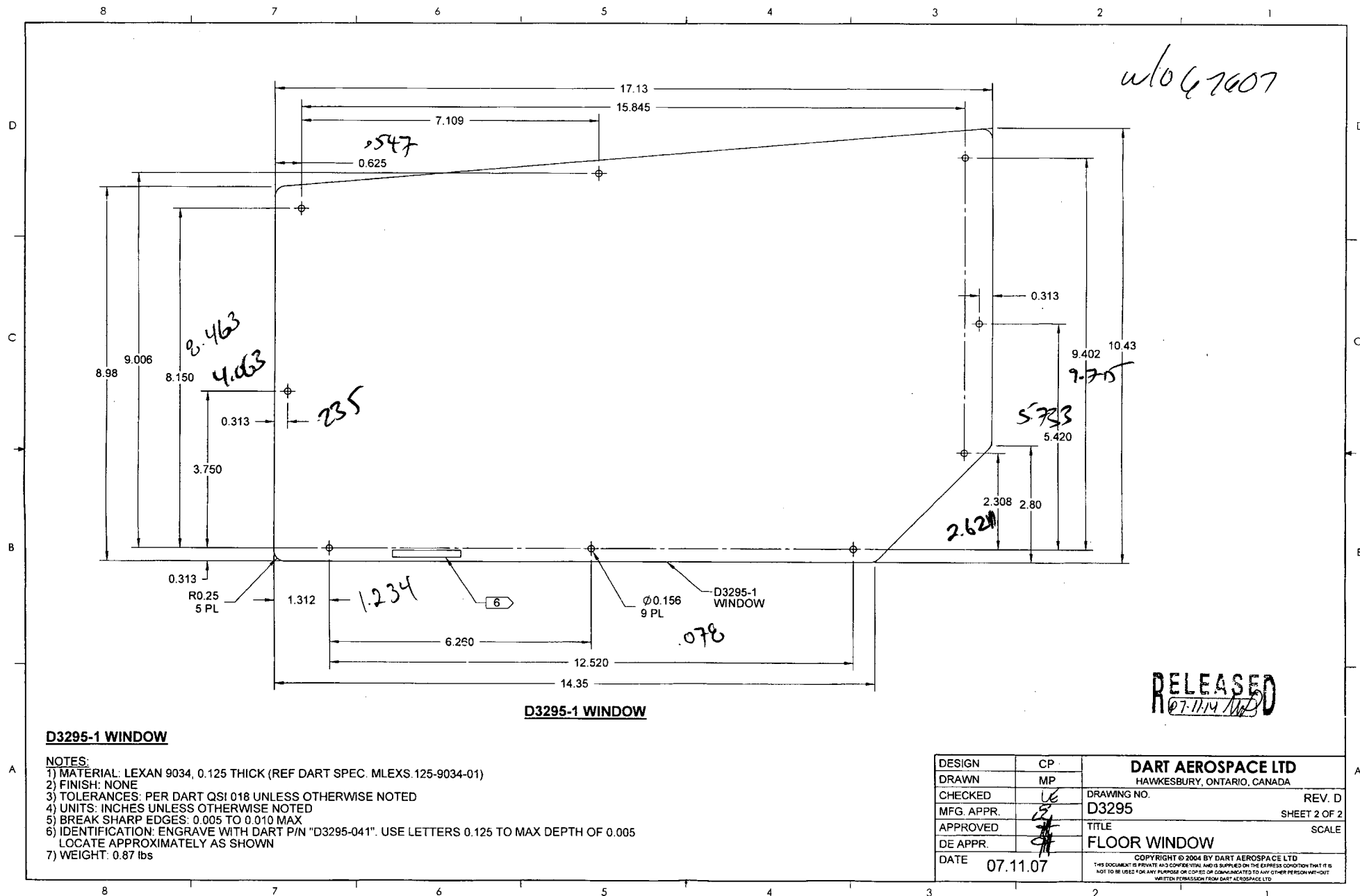
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07-11-14

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